



**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**XENCAST® P2 FAST CAST POLYURETHANE PART A**

Revision Date 01.12.2020

Version 2.2

Print Date 01.12.2020

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier** XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART A  
Trade name P2-A

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Technical casting compounds

**1.3 Details of the supplier of the safety data sheet**

**Company name:** Easy Composites Ltd  
Unit 39 Park Hall Business Village  
Stoke on Trent  
Staffordshire  
ST3 5XA  
United Kingdom

**Tel:** +44 (0) 1782 454499

sales@easycomposites.co.uk

**1.4 Emergency telephone number**

+44 (0) 1782 454499 (office hours only)

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification (REGULATION (EC) No 1272/2008)**

Eye irritation, Category 2 H319: Causes serious eye irritation.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**

P264 Wash skin thoroughly after handling.  
P280 Wear eye protection/ face protection.

**Response:**

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact



P337 + P313  
lenses, if present and easy to do. Continue rinsing.  
If eye irritation persists: Get medical advice/attention.

**Additional Labelling**

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Alkyl amino polyoxyalkylenol	25214-63-5 500-035-6 01-2119471485-32-XXXX	Eye Irrit. 2; H319	>= 40 - < 60
propylene carbonate	108-32-7 203-572-1 01-2119537232-48-XXXX	Eye Irrit. 2; H319	>= 5 - < 10
Hydrocarbons, C12-C15, n-alkanes, isoalkanes < 2% aromatics	869062-45-3 926-141-6920-107-4265-149-8 01-2119453414-43-XXXX	Asp. Tox. 1; H304 EUH066	>= 5 - < 10
4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens. 1; H317	< 1

For explanation of abbreviations see section 16.

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**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.



- Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
Causes serious eye irritation.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.



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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.



**7.3 Specific end use(s)**

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**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

Contains no substances with occupational exposure limit values.

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

**Environmental exposure controls**

- General advice : If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- Physical state : liquid
- Colour : various
- Odour : characteristic
- Odour Threshold : No data available
- pH : Not applicable
- Melting point/range / Freezing : No data available



point

Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0,04 hPa
Relative vapour density	:	No data available
Density	:	ca. 1,02 g/cm <sup>3</sup> (20 °C)
Solubility (ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	ca. 70 mPa.s (25 °C)
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

## 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.



**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : No hazards to be specially mentioned.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

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**SECTION 11: Toxicological information**

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Acute toxicity**

Not classified based on available information.

**Components:**

**Alkyl amino polyoxyalkylenol:**

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Components:**

**Hydrocarbons, C12-C15, n-alkanes, isoalkanes < 2% aromatics:**

Result : Repeated exposure may cause skin dryness or cracking.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.



**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**Alkyl amino polyoxyalkylenol:**

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l  
plants Exposure time: 72 h

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Endocrine disrupting properties**

No data available

**12.7 Other adverse effects**

**Product:**





Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number

Not regulated as a dangerous good

### 14.2 UN proper shipping name

Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

### 14.4 Packing group

Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture



- REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3
- International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable
- REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).
- REACH - List of substances subject to authorisation (Annex XIV) : Not applicable
- Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable
- Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable
- Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,37 %  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 15,32 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.



**Other regulations:**

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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**SECTION 16: Other information**

**Full text of H-Statements**

H304 : May be fatal if swallowed and enters airways.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.

**Full text of other abbreviations**

Asp. Tox. : Aspiration hazard  
Eye Irrit. : Eye irritation  
Skin Sens. : Skin sensitisation  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Eye Irrit. 2                      H319

**Classification procedure:**

Calculation method



**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006

**XENCAST® P2 FAST CAST POLYURETHANE PART A**

Revision Date 01.12.2020

Version 2.2

Print Date 01.12.2020

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN



**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier** XENCAST® P2 FAST CAST POLYURETHANE CASTING RESIN - PART B  
Trade name P2-B

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Tooling system

**1.3 Details of the supplier of the safety data sheet**

**Company name:** Easy Composites Ltd  
Unit 39 Park Hall Business Village  
Stoke on Trent  
Staffordshire  
ST3 5XA  
United Kingdom

Tel: +44 (0) 1782 454499  
sales@easycomposites.co.uk

**1.4 Emergency telephone number**

**Emergency tel:** +44 (0) 1782 454499 (office hours only)

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**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

**Classification (REGULATION (EC) No 1272/2008)**

Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Aspiration hazard, Category 1	H304: May be fatal if swallowed and enters airways.
Long-term (chronic) aquatic hazard, Cat-	H410: Very toxic to aquatic life with long lasting

Category 1

effects.

## 2.2 Label elements

### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word

: Danger

Hazard statements

H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**

P260	Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

**Response:**

P301 + P310	IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P308 + P313	IF exposed or concerned: Get medical advice/ attention.
P331	Do NOT induce vomiting.
P391	Collect spillage.

### Hazardous components which must be listed on the label:

4,4'-Methylenediphenyl diisocyanate, oligomers  
bis(isopropyl)naphthalene

## 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients****3.2 Mixtures****Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4'-Methylenediphenyl diisocyanate, oligomers	25686-28-6 500-040-3 01-2119457013-49-XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 STOT RE 2; H373	>= 60 - < 80
bis(isopropyl)naphthalene	38640-62-9 254-052-6 01-2119565150-48-XXXX	Asp. Tox. 1; H304 Aquatic Chronic 1; H410	>= 25 - < 40

For explanation of abbreviations see section 16.

**SECTION 4: First aid measures****4.1 Description of first aid measures**

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Aspiration may cause pulmonary oedema and pneumonitis.  
Asthmatic appearance  
Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Headache  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Risk of serious damage to the lungs (by aspiration).  
irritant effects  
sensitising effects
- May be fatal if swallowed and enters airways.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
Suspected of causing cancer.  
May cause damage to organs through prolonged or repeated exposure if inhaled.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
- 

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.





- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.  
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

- Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

- For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid formation of aerosol.  
Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Provide sufficient air exchange and/or exhaust in work rooms.  
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not

smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Occupational Exposure Limits**

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
4,4'-Methylenediphenyl diisocyanate, oligomers	25686-28-6	TWA	0,02 mg/m3 (NCO)	GB EH40
<p>Further information: Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even in tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance those who are likely to become hyper-responsive. Substances that can cause occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing airway hyper-responsiveness, but which do not include the disease themselves. The latter substances are not classified as asthmagens or respiratory sensitisers. Further information can be found in the HSE publication Asthmagen? Critical assessments of the evidence for agents implicated in occupational asthma., Wherever it is reasonably practicable, exposure to substances that can cause occupational asthma should be prevented. Where this is not possible, the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. For substances that can cause occupational asthma, COSHH requires that exposure be reduced to as low as is reasonably practicable. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance., Capable of causing occu-</p>				



	<p>pational asthma., The 'Sen' notation in the list of WELs has been assigned only to those substances which may cause occupational asthma in the categories shown in Table 1. It should be remembered that other substances not in these tables may cause occupational asthma. HSE's asthma web pages (<a href="http://www.hse.gov.uk/asthma">www.hse.gov.uk/asthma</a>) provide further information.</p>			
		STEL	0,07 mg/m <sup>3</sup> (NCO)	GB EH40

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**8.2 Exposure controls**

**Personal protective equipment**

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
  
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
  
 Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.
  
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
  
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.  
 organic vapor filter (Type A)  
 A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
 Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.  
 Ensure adequate ventilation, especially in confined areas.

**Environmental exposure controls**

- General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	white
Odour	:	characteristic
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0,01 hPa
Relative vapour density	:	No data available
Density	:	ca. 1,13 g/cm <sup>3</sup> (20 °C)
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available

Viscosity		
Viscosity, dynamic	:	ca. 13 mPa.s (20 °C)
Viscosity, kinematic	:	< 6,9 mm <sup>2</sup> /s (40 °C)
Explosive properties	:	No data available
Oxidizing properties	:	No data available

**9.2 Other information**No data available

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**SECTION 10: Stability and reactivity****10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**No decomposition if stored and applied as directed.

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**SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity**

Harmful if inhaled.

**Components:****4,4'-Methylenediphenyl diisocyanate, oligomers:**

Acute oral toxicity : LD50 Oral (Rat): &gt; 5.000 mg/kg

Acute inhalation toxicity : LC50: 1,5 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: Expert judgement

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Acute dermal toxicity : LD50 Dermal (Rabbit): > 9.400 mg/kg

**bis(isopropyl)naphthalene:**

Acute oral toxicity : LD50 Oral (Rat): > 3.900 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,64 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 4.500 mg/kg

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

May cause an allergic skin reaction.

**Respiratory sensitisation**

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Suspected of causing cancer.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

May cause respiratory irritation.

**STOT - repeated exposure**

May cause damage to organs through prolonged or repeated exposure if inhaled.

**Aspiration toxicity**

May be fatal if swallowed and enters airways.

**11.2 Information on other hazards**

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**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available



### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

No data available

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### 14.1 UN number

ADR : UN 3082

IMDG : UN 3082



**IATA** : UN 3082

**14.2 UN proper shipping name**

**ADR** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(bis(isopropyl)naphthalene)

**IMDG** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(bis(isopropyl)naphthalene)

**IATA** : Environmentally hazardous substance, liquid, n.o.s.  
(bis(isopropyl)naphthalene)

**14.3 Transport hazard class(es)**

**ADR** : 9

**IMDG** : 9

**IATA** : 9

**14.4 Packing group**

**ADR**  
Packing group : III  
Classification Code : M6  
Hazard Identification Number : 90  
Labels : 9  
Tunnel restriction code : (-)  
Remarks : Transport in accordance with special provision 375

**IMDG**  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F  
Remarks : Transport in accordance with 2.10.2.7 of the IMDG-Code

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous  
Remarks : Transport in accordance with special regulation A 197

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

**14.5 Environmental hazards**

**ADR**





Environmentally hazardous : yes

**IMDG**

Marine pollutant : yes

**IATA (Passenger)**

Environmentally hazardous : yes

**IATA (Cargo)**

Environmentally hazardous : yes

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

4,4`-Methylenediphenyl diisocyanate, oligomers (Number on list 56)

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or



- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E1 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

## 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

- H304 : May be fatal if swallowed and enters airways.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H334 : May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 : May cause respiratory irritation.  
H351 : Suspected of causing cancer.  
H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.  
H410 : Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

- Acute Tox. : Acute toxicity  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Asp. Tox. : Aspiration hazard  
Carc. : Carcinogenicity  
Eye Irrit. : Eye irritation



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## XENCAST® P2 FAST CAST POLYURETHANE PART B

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Resp. Sens.	: Respiratory sensitisation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
GB EH40	: UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	: Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	: Short-term exposure limit (15-minute reference period)
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Acute Tox. 4	H332
Skin Irrit. 2	H315
Eye Irrit. 2	H319
Resp. Sens. 1	H334
Skin Sens. 1	H317
Carc. 2	H351
STOT SE 3	H335
STOT RE 2	H373
Asp. Tox. 1	H304
Aquatic Chronic 1	H410

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method



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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN