

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date: 24/11/2022 Version: 3.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Trade name

Product code

: Mixture : PC15 Water Clear PU Casting Resin Part A

: PC15

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category Use of the substance/mixture : Industrial use,Professional use: Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd Unit 39, Park Hall Business Village, Stoke on Trent, Staffordshire, ST3 5XA. United Kingdom.

Tel: +44 (0)1782 454499 -

sales@easycomposites.com

1.4. Emergency telephone number

Emergency number

: +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification	
2.1. Classification of the substance or mixture	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	
Acute toxicity (oral), Category 4	H302
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Acute Hazard, Category 1	H400
Hazardous to the aquatic environment – Chronic Hazard, Category 1	H410

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful if swallowed. May cause an allergic skin reaction. Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]				
Hazard pictograms (CLP)	GHS07 GHS09			
Signal word (CLP)	: Warning			
Contains	: Pentaerythritol tetrakis(3-mercaptopropionate), 3-Mercaptopropionic acid			
Hazard statements (CLP)	: H302 - Harmful if swallowed.			
	H317 - May cause an allergic skin reaction.			
	H410 - Very toxic to aquatic life with long lasting effects.			
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.			
	P264 - Wash hands thoroughly after handling.			



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P280 - Wear eye protection, protective clothing, protective gloves.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P391 - Collect spillage.

2.3. Other hazards

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]			
Pentaerythritol tetrakis(3-mercaptopropionate)	CAS-No.: 7575-23-7 EC-No.: 231-472-8 REACH-no: 01-2119486981- 23	≥ 50	Acute Tox. 4 (Oral), H302 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410			
3-Mercaptopropionic acid	CAS-No.: 107-96-0 EC-No.: 203-537-0 REACH-no: 01-2119489443- 30	0.05 – 1	Met. Corr. 1, H290 Acute Tox. 3 (Oral), H301 Acute Tox. 4 (Inhalation), H332 Skin Corr. 1, H314 Eye Dam. 1, H318			
2,6-dimethylheptan-4-one; di-isobutyl ketone substance with national workplace exposure limit(s) (GB)	CAS-No.: 108-83-8 EC-No.: 203-620-1 EC Index-No.: 606-005-00-X	< 1	Flam. Liq. 3, H226 STOT SE 3, H335			
2-methylpropan-1-ol; iso-butanol substance with national workplace exposure limit(s) (GB)	CAS-No.: 78-83-1 EC-No.: 201-148-0 EC Index-No.: 603-108-00-1 REACH-no: 01-2119484609- 23	< 0.05	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H336 STOT SE 3, H335			

Specific concentration limits:				
Name	Product identifier	Specific concentration limits		
2,6-dimethylheptan-4-one; di-isobutyl ketone	CAS-No.: 108-83-8 EC-No.: 203-620-1 EC Index-No.: 606-005-00-X	(10 ≤C ≤ 100) STOT SE 3, H335		

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash
	occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse eyes with water as a precaution.
First-aid measures after ingestion	: Rinse mouth. Call a poison center or a doctor if you feel unwell.



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	delayed	h acute and	, both	d effects	and	symptoms	important	. Most	4.2
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Symptoms/effects after skin contact : May cause an allergic skin reaction.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures					
5.1. Extinguishing media					
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.				
5.2. Special hazards arising from the substance or mixture					
Hazardous decomposition products in case of fire	: Toxic fumes may be released.				
5.3. Advice for firefighters					
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.				

SECTION 6: Accidental release measures				
6.1. Personal precautions, protective equipment and emergency procedures				
6.1.1. For non-emergency personnel				
Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.			
6.1.2. For emergency responders				
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".			
6.2. Environmental precautions				

Avoid release to the environment.				
6.3. Methods and material for containment and cleaning up				
Methods for cleaning up	 Collect spillage. Take up liquid spill into absorbent material. Dispose of materials or solid residues at an authorized site. 			

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
Hygiene measures	: Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions

: Store in a well-ventilated place. Keep cool.



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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

2-methylpropan-1-ol; iso-butanol (78-83-1)		
United Kingdom - Occupational Exposure Limits		
WEL TWA (OEL TWA) [1]	154 mg/m³	
WEL TWA (OEL TWA) [2]	50 ppm	
WEL STEL (OEL STEL)	231 mg/m ³	
WEL STEL (OEL STEL) [ppm]	75 ppm	
2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8)		
United Kingdom - Occupational Exposure Limits		
WEL TWA (OEL TWA) [1]	148 mg/m ³	
WEL TWA (OEL TWA) [2]	25 ppm	

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection: Protective gloves



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8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless.
Odour	: characteristic.
Odour threshold	: No data available
рН	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 1.25 – 1.3 g/cm³ (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 300 – 500 mPa.s (25°C)
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).



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10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

3-Mercaptopropionic acid (107-96-0)	SECTION 11: Toxicological information			
Acute toxicity (dermal) : Not classified Acute toxicity (inhalation) : Not classified Crystal Cast 1000A I004.094 mg/kg bodyweight ATE CLP (oral) 1004.094 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) ID50 oral rat LD50 oral rat 63 - 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) LD50 oral rat 63 - 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) ID50 oral rat LD50 dermal rabbit > 2830 mg/kg LD50 dermal rat 3200 mg/kg Source: ECHA LD50 dermal rat 3200 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 14.5 mg/l Source: ECHA LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutage	11.1 Information on toxicological effects			
ATE CLP (oral) 1004.094 mg/kg bodyweight Pentaerythritol tetrakis(3-mercaptopropionate) (7575-23-7) LD50 oral rat 1000 – 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) LD50 oral rat 63 – 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity) 2-methylpropan-1-ol; Iso-butanol (78-83-1) LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 dermal rat 3200 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 14.5 mg/l Source: ECHA LD50 dermal rat > 15 mg/l Source: ECHA LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Serious eye damage/irritation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified	Acute toxicity (dermal) : Not classified			
Pentaerythritol tetrakis(3-mercaptopropionate) (7575-23-7) LD50 oral rat 1000 – 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) Edited ine 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 401 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) Edited ine 423 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) Edited ine 423 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) Edited ine 423 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) Edited ine 423 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) Edited ine 423 (Acute Oral Toxicity) 2-fodimethylheptan-4-one; di-isobutyl ketone (108-83-8) Edited ine 423 (Acute Interventional Acute Interventional Acute Intervention 4556 mg/kg Source: ECHA LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LC50 Inhalation - Rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation Not classified Serious eye damage/irritation Not classified	Crystal Cast 1000A			
LD50 oral rat 1000 – 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) LD50 oral rat 63 – 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg Source: ECHA LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Cern witagenicity : Not classified Carcinogenicity : Not classified Carcinogenicity : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified <td>ATE CLP (oral)</td> <td>1004.094 mg/kg bodyweight</td>	ATE CLP (oral)	1004.094 mg/kg bodyweight		
Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: oth 3-Mercaptopropionic acid (107-96-0) LD50 oral rat 63 – 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 14.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Cern cell mutagenicity : Not classified Carcinogenicity : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Reproductive toxicity : Not classified	Pentaerythritol tetrakis(3-mercaptopropionate	e) (7575-23-7)		
LD50 oral rat 63 – 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 2-methylpropan-1-ol; iso-butanol (78-83-1) LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 14.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Respiratory or skin sensitisation : Not classified Germ cell mutagenicity : Not classified Germ cell mutagenicity : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Responductive toxicity : Not classified	LD50 oral rat	1000 – 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: other:		
401 (Acute Oral Toxicity) 2-methylpropan-1-ol; iso-butanol (78-83-1) LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat 2456 mg/kg Source: ECHA LD50 dermal rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat > 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified	3-Mercaptopropionic acid (107-96-0)			
LD50 oral rat > 2830 mg/kg LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LC50 Inhalation - Rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified	LD50 oral rat	63 – 126 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 401 (Acute Oral Toxicity)		
LD50 dermal rabbit > 2000 mg/kg 2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LC50 Inhalation - Rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reporductive toxicity : Not classified Reproductive toxicity : Not classified	2-methylpropan-1-ol; iso-butanol (78-83-1)			
2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8) LD50 oral rat 3200 mg/kg Source: ECHA LD50 dermal rat 4556 mg/kg Source: ECHA LC50 Inhalation - Rat > 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other: LC50 Inhalation - Rat (Vapours) 11.5 mg/l Source: ECHA Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified	LD50 oral rat	> 2830 mg/kg		
LD50 oral rat3200 mg/kg Source: ECHALD50 dermal rat4556 mg/kg Source: ECHALC50 Inhalation - Rat> 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:LC50 Inhalation - Rat (Vapours)11.5 mg/l Source: ECHASkin corrosion/irritation: Not classifiedSerious eye damage/irritation: Not classifiedRespiratory or skin sensitisation: May cause an allergic skin reaction.Germ cell mutagenicity: Not classifiedCarcinogenicity: Not classifiedReproductive toxicity: Not classified	LD50 dermal rabbit	> 2000 mg/kg		
LD50 dermal rat4556 mg/kg Source: ECHALC50 Inhalation - Rat> 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:LC50 Inhalation - Rat (Vapours)11.5 mg/l Source: ECHASkin corrosion/irritation: Not classifiedSerious eye damage/irritation: Not classifiedRespiratory or skin sensitisation: May cause an allergic skin reaction.Germ cell mutagenicity: Not classifiedCarcinogenicity: Not classifiedReproductive toxicity: Not classified	2,6-dimethylheptan-4-one; di-isobutyl ketone	(108-83-8)		
LC50 Inhalation - Rat> 14.5 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:LC50 Inhalation - Rat (Vapours)11.5 mg/l Source: ECHASkin corrosion/irritation: Not classifiedSerious eye damage/irritation: Not classifiedRespiratory or skin sensitisation: May cause an allergic skin reaction.Germ cell mutagenicity: Not classifiedCarcinogenicity: Not classifiedReproductive toxicity: Not classified	LD50 oral rat	3200 mg/kg Source: ECHA		
Remarks on results: other:LC50 Inhalation - Rat (Vapours)11.5 mg/l Source: ECHASkin corrosion/irritation: Not classifiedSerious eye damage/irritation: Not classifiedRespiratory or skin sensitisation: May cause an allergic skin reaction.Germ cell mutagenicity: Not classifiedCarcinogenicity: Not classifiedReproductive toxicity: Not classified	LD50 dermal rat	4556 mg/kg Source: ECHA		
Skin corrosion/irritation : Not classified Serious eye damage/irritation : Not classified Respiratory or skin sensitisation : May cause an allergic skin reaction. Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified	LC50 Inhalation - Rat			
Serious eye damage/irritation: Not classifiedRespiratory or skin sensitisation: May cause an allergic skin reaction.Germ cell mutagenicity: Not classifiedCarcinogenicity: Not classifiedReproductive toxicity: Not classified	LC50 Inhalation - Rat (Vapours)	11.5 mg/l Source: ECHA		
Germ cell mutagenicity : Not classified Carcinogenicity : Not classified Reproductive toxicity : Not classified	Serious eye damage/irritation	Not classified		
Reproductive toxicity : Not classified				
		Not classified		
STOT-single exposure . Not classified				
2-methylpropan-1-ol; iso-butanol (78-83-1)				
STOT-single exposure May cause drowsiness or dizziness. May cause respiratory irritation.		May cause drowsiness or dizziness. May cause respiratory irritation.		
2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8)				
STOT-single exposure May cause respiratory irritation.	STOT-single exposure	May cause respiratory irritation.		
STOT-repeated exposure : Not classified		Not classified		
2-methylpropan-1-ol; iso-butanol (78-83-1)	2-methylpropan-1-ol; iso-butanol (78-83-1)			
NOAEL (oral, rat, 90 days) > 1450 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)	NOAEL (oral, rat, 90 days)			



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2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8)		
LOAEL (oral, rat, 90 days) 1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dos Day Oral Toxicity Study in Rodents)		
NOAEC (inhalation, rat, vapour, 90 days)	3698 mg/l air Animal: rat, Guideline: OECD Guideline 412 (Subacute Inhalation Toxicity: 28-Day Study)	
Aspiration hazard :	Not classified	
3-Mercaptopropionic acid (107-96-0)		
Viscosity, kinematic	\approx 7875 mm²/s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm²/s)'	
2-methylpropan-1-ol; iso-butanol (78-83-1)		
Viscosity, kinematic	4.989 mm²/s	
2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8)		
Viscosity, kinematic	1.073 mm ² /s	

SECTION 12: Ecological information

12.1. Toxicity

Hazardous to the aquatic environment, short-term : (acute)	Very toxic to aquatic life with long lasting effects. Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.
Pentaerythritol tetrakis(3-mercaptopropionate) (7575-23-7)
LC50 - Fish [1]	0.42 mg/l Oncorhynchus mykiss (Rainbow trout)
EC50 - Crustacea [1]	0.71 mg/l Daphnia magna (Water flea)
2-methylpropan-1-ol; iso-butanol (78-83-1)	
LC50 - Fish [1]	1430 mg/l Source: ECHA
EC50 - Crustacea [1]	1100 mg/l Source: ECHA
EC50 72h - Algae [1]	593 mg/l Source: ECHA
ErC50 algae	1799 mg/l Pseudokirchneriella subcapitata
NOEC (chronic)	20 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
2,6-dimethylheptan-4-one; di-isobutyl ketone	(108-83-8)
LC50 - Fish [1]	30 mg/l Source: ECHA
EC50 - Crustacea [1]	37.2 mg/l Test organisms (species): Daphnia magna
ErC50 algae	46.9 mg/l Source: ECHA

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential	
Pentaerythritol tetrakis(3-mercaptopropionate) (7575-23-7)	
Partition coefficient n-octanol/water (Log Pow)	3.03



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3-Mercaptopropionic acid (107-96-0)		
Partition coefficient n-octanol/water (Log Pow) 0.43		
2-methylpropan-1-ol; iso-butanol (78-83-1)		
Partition coefficient n-octanol/water (Log Pow) 1		
2,6-dimethylheptan-4-one; di-isobutyl ketone (108-83-8)		
Partition coefficient n-octanol/water (Log Pow) 2.56 Source: 3		
12.4. Mobility in soil		

Pentaerythritol tetrakis(3-mercaptopropionate) (7575-23-7)	
Mobility in soil 225300 Source: Quantitative Structure Activity Relation	
Surface tension	50.6 mN/m

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods	
Waste treatment methods HP Code	 Dispose of contents/container in accordance with licensed collector's sorting instructions. HP3 - "Flammable:" flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C; flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air; flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction; flammable gaseous waste: gaseous waste which is flammable in air at 20 °C and a standard pressure of 101.3 kPa; water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities; other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste. HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	ΙΑΤΑ	ADN	RID
Special provision(s) applied				
: 375	: 969	: A197	: 375	: 375

These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.



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ADR	IMDG	ΙΑΤΑ	ADN	RID	
14.1. UN number					
UN 3082 UN 3082		UN 3082 UN 3082		UN 3082	
14.2. UN proper shipping	g name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)) ENVIRONMENTALL HAZARDOUS SUBSTANCE, LIQUI N.O.S. (CONTAINS : Pentaerythritol tetrakis		Environmentally hazardous substance, liquid, n.o.s. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate))	
Transport document descr	iption				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (CONTAINS : Pentaerythritol tetrakis(3- mercaptopropionate)), 9, II	
14.3. Transport hazard o	lass(es)	-			
9	9	9	9	9	
14.4. Packing group					
Ш	III	Ш	Ш	III	
14.5. Environmental haz	ards				
Dangerous for the environment: Yes Marine pollutant: Ye		Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	
No supplementary informatio	n available				
14.6. Special precaution	s for usor				
Dverland transport Classification code (ADR) Special provisions (ADR) imited quantities (ADR) Excepted quantities (ADR) Packing instructions (ADR) Special packing provisions (AI dixed packing provisions (AD Portable tank and bulk contair Portable tank and bulk contair ADR) Fank code (ADR) /ehicle for tank carriage Fransport category (ADR) Special provisions for carriage Special provisions for carriage	: M6 : 274 : 5I : E1 : P0 DR) : PP R) : MF ner instructions (ADR) : T4 ner special provisions : TP : LG : AT : 3 e - Packages (ADR) : V1	4, 335, 375, 601 01, IBC03, LP01, R001 1 19 1, TP29 BV			



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Orange plates

Orange plates	•	<u>90</u> 3082
Tunnel restriction code (ADR)	:	3002
EAC code		•3Z
Transport by sea		
Special provisions (IMDG)		274, 335, 969
Limited quantities (IMDG)		5 L
Excepted quantities (IMDG)		E1
Packing instructions (IMDG)		LP01, P001
Special packing provisions (IMDG)		PP1
IBC packing instructions (IMDG)		IBC03
Tank instructions (IMDG)		T4
Tank special provisions (IMDG)		TP1, TP29
EmS-No. (Fire)		F-A
EmS-No. (Spillage)		S-F
Stowage category (IMDG)	•	A
Air transport		
PCA Excepted quantities (IATA)		E1
PCA Limited quantities (IATA)		Y964
PCA limited quantity max net quantity (IATA)		30kgG
PCA packing instructions (IATA) PCA max net quantity (IATA)		964 450L
CAO packing instructions (IATA)		964
CAO max net quantity (IATA)		450L
Special provisions (IATA)		A97, A158, A197, A215
ERG code (IATA)		9L
	•	9L
Inland waterway transport		
Classification code (ADN)	:	M6
Special provisions (ADN)	:	274, 335, 375, 601
Limited quantities (ADN)	:	5 L
Excepted quantities (ADN)		E1
Carriage permitted (ADN)	:	Т
Equipment required (ADN)		PP
Number of blue cones/lights (ADN)	:	0
Rail transport		
Classification code (RID)	:	M6
Special provisions (RID)	:	274, 335, 375, 601
Limited quantities (RID)	:	5L
Excepted quantities (RID)	:	E1
Packing instructions (RID)	:	P001, IBC03, LP01, R001
Special packing provisions (RID)		PP1
Mixed packing provisions (RID)		MP19
Portable tank and bulk container instructions (RID)		Τ4
Portable tank and bulk container special provisions (RID)	:	TP1, TP29
Tank codes for RID tanks (RID)	:	LGBV
Transport category (RID)	:	3
Special provisions for carriage – Packages (RID)	:	W12
Special provisions for carriage - Loading, unloading	:	CW13, CW31
and handling (RID)		
Colis express (express parcels) (RID)	:	CE8
Hazard identification number (RID)	:	90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable



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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
ΙΑΤΑ	International Air Transport Association



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Abbreviations and acronyms:		
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
РВТ	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Full text of H- and EUH-statements:	
Acute Tox. 3 (Oral)	Acute toxicity (oral), Category 3
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Flam. Liq. 3	Flammable liquids, Category 3
H226	Flammable liquid and vapour.
H290	May be corrosive to metals.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.



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Full text of H- and EUH-statements:	
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
Met. Corr. 1	Corrosive to metals, Category 1
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Narcosis

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.



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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form

Trade name

Product code

: Mixture : PC15 Water Clear PU Casting Resin Part B

: PC15

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category Use of the substance/mixture : Industrial use, Professional use : Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd Unit 39, Park Hall Business Village, Stoke on Trent, Staffordshire, ST3 5XA. United Kingdom.

Tel: +44 (0)1782 454499 -

sales@easycomposites.com

1.4. Emergency telephone number

Emergency number

: +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (inhalation:dust,mist) Category 3	H331
Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Specific target organ toxicity – Single exposure, Category 3, Respiratory	H335
tract irritation	

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Toxic if inhaled. May cause respiratory irritation. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger



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Contains	: Hexamethylene diisocyanate, oligomerisation product (isocyanurate type); hexamethylene-
	di-isocyanate; 4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'-di-
	isocyanate
Hazard statements (CLP)	: H315 - Causes skin irritation.
	H317 - May cause an allergic skin reaction.
	H319 - Causes serious eye irritation.
	H331 - Toxic if inhaled.
	H334 - May cause allergy or asthma symptoms or breathing difficulties if inhaled.
	H335 - May cause respiratory irritation.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
	P264 - Wash hands thoroughly after handling.
	P280 - Wear eye protection, protective clothing, protective gloves.
	P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
	P321 - Specific treatment (see supplemental first aid instruction on this label).
	P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
Extra phrases	: As from 24 August 2023 adequate training is required before industrial or professional use.
2.3. Other hazards	

Contains no PBT/vPvB substances ≥ 0.1% assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'-di-isocyanate substance with national workplace exposure limit(s) (GB)	CAS-No.: 5124-30-1 EC-No.: 225-863-2 EC Index-No.: 615-009-00-0 REACH-no: 01-2119457437- 31	≥ 50	Acute Tox. 2 (Inhalation:dust,mist), H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335
Hexamethylene diisocyanate, oligomerisation product (isocyanurate type) substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 28182-81-2 EC-No.: 931-274-8 REACH-no: 01-2119485796- 17	25 – 50	Acute Tox. 4 (Inhalation), H332 Skin Sens. 1, H317 STOT SE 3, H335
hexamethylene-di-isocyanate substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 822-06-0 EC-No.: 212-485-8 EC Index-No.: 615-011-00-1 REACH-no: 01-211947571-37	0.05 – 1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Inhalation), H331 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335

Specific concentration limits:		
Name	Product identifier	Specific concentration limits
4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'-di-isocyanate	CAS-No.: 5124-30-1 EC-No.: 225-863-2 EC Index-No.: 615-009-00-0 REACH-no: 01-2119457437- 31	(0.5 ≤C ≤ 100) Resp. Sens. 1, H334 (0.5 ≤C ≤ 100) Skin Sens. 1, H317



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Specific concentration limits:		
Name	Product identifier	Specific concentration limits
hexamethylene-di-isocyanate	CAS-No.: 822-06-0 EC-No.: 212-485-8 EC Index-No.: 615-011-00-1 REACH-no: 01-211947571-37	(0.5 ≤C ≤ 100) Resp. Sens. 1, H334 (0.5 ≤C ≤ 100) Skin Sens. 1, H317

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures		
First-aid measures general	: Call a poison center or a doctor if you feel unwell.	
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a doctor.	
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.	
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.	
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.	
4.2. Most important symptoms and effects, both acute and delayed		
Symptoms/effects after inhalation	: May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.	
Symptoms/effects after eye contact	: Eye irritation.	

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures		
5.1. Extinguishing media		
Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.	
5.2. Special hazards arising from the subs	tance or mixture	
Hazardous decomposition products in case of fire	: Toxic fumes may be released.	
5.3. Advice for firefighters		
Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.	

SECTION 6: Accidental release measures		
6.1. Personal precautions, protective	equipment and emergency procedures	
6.1.1. For non-emergency personnel		
Emergency procedures	: Ventilate spillage area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.	
6.1.2. For emergency responders		
Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".	
6.2. Environmental precautions		
Avoid release to the environment.		



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: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

6.3. Methods and material for containment and cleaning up	
Methods for cleaning up Other information	Take up liquid spill into absorbent material.Dispose of materials or solid residues at an authorized site.
6.4. Reference to other sections	

For further information refer to section 13.

SECTION 7: Handling and storage		
7.1. Precautions for safe handling		
Precautions for safe handling	 Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment. 	
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.	

Storage conditions

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal	protection	
8.1. Control parameters		
8.1.1 National occupational exposure and biological	limit values	
Hexamethylene diisocyanate, oligomerisation	product (isocyanurate type) (28182-81-2)	
EU - Indicative Occupational Exposure Limit (IOEL)		
IOEL STEL	1 mg/m³	
United Kingdom - Occupational Exposure Limits		
WEL STEL (OEL STEL)	1 mg/m³	
hexamethylene-di-isocyanate (822-06-0)		
EU - Indicative Occupational Exposure Limit (IOEL)		
IOEL TWA	0.075 mg/m³	
IOEL TWA [ppm]	0.01 ppm	
IOEL STEL	0.15 mg/m³	
IOEL STEL [ppm]	0.02 ppm	
United Kingdom - Occupational Exposure Limits		
WEL TWA (OEL TWA) [1]	0.02 mg/m³	
WEL STEL (OEL STEL)	0.07 mg/m³	
4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'-di-isocyanate (5124-30-1)		
United Kingdom - Occupational Exposure Limits		
WEL TWA (OEL TWA) [1]	0.02 mg/m ³	
WEL STEL (OEL STEL)	0.07 mg/m³	



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8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection: Safety glasses

8.2.2.2. Skin protection

Skin and body protection: Wear suitable protective clothing

Hand protection: Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical	properties
9.1. Information on basic physical and	chemical properties
Physical state	: Liquid
Colour	: Colourless.
Odour	: slight.
Odour threshold	No data available
pН	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available



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Decomposition temperature	:	No data available
Flammability (solid, gas)	:	Not applicable
Vapour pressure	:	No data available
Relative vapour density at 20°C	:	No data available
Relative density	:	No data available
Density	:	1.08 – 1.13 g/cm ³ (25°C)
Solubility	:	Water: Reacts with water
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Viscosity, kinematic	:	No data available
Viscosity, dynamic	:	100 – 150 mPa.s (25°C)
Explosive properties	:	No data available
Oxidising properties	:	No data available
Explosive limits	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information			
11.1 Information on toxicological effects			
Acute toxicity (dermal)	Not classified Not classified Toxic if inhaled.		
Crystal Cast 1000B			
ATE CLP (dust,mist)	0.54 mg/l/4h		
Hexamethylene diisocyanate, oligomerisation	product (isocyanurate type) (28182-81-2)		
LD50 oral rat	> 2500 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)		
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)		
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: other:		



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hexamethylene-di-isocyanate (822-06-0)	
LD50 oral rat	710 mg/kg Source: NCIS; Toxic Substances Information Report
LD50 dermal rat	> 7000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	0.124 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:, 95% CL: 111 - 140
LC50 Inhalation - Rat (Vapours)	0.24 mg/l Source: NCIS; Toxic Substances Information Report
4,4'-methylenedi(cyclohexyl isocyanate); dic	yclohexylmethane-4,4'-di-isocyanate (5124-30-1)
LD50 oral rat	18200 mg/kg
LD50 dermal rat	> 7000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)
LC50 Inhalation - Rat (Dust/Mist)	0.33 mg/l/4h
Skin corrosion/irritation : Serious eye damage/irritation : Respiratory or skin sensitisation :	Causes skin irritation. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause an
Germ cell mutagenicity:Carcinogenicity:Reproductive toxicity:STOT-single exposure:	allergic skin reaction. Not classified Not classified Not classified May cause respiratory irritation.
Hexamethylene diisocyanate, oligomerisation	n product (isocyanurate type) (28182-81-2)
STOT-single exposure	May cause respiratory irritation.
hexamethylene-di-isocyanate (822-06-0)	
STOT-single exposure	May cause respiratory irritation.
4,4'-methylenedi(cyclohexyl isocyanate); dic	yclohexylmethane-4,4'-di-isocyanate (5124-30-1)
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure :	Not classified
Hexamethylene diisocyanate, oligomerisation	n product (isocyanurate type) (28182-81-2)
NOAEC (inhalation, rat, vapour, 90 days)	3.3 mg/l/6h/day
Aspiration hazard :	Not classified

SECTION 12: Ecological information	
12.1. Toxicity	
Ecology - general	The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short–term : (acute)	Not classified
Hazardous to the aquatic environment, long-term : (chronic) Not rapidly degradable	Not classified
Hexamethylene diisocyanate, oligomerisation	n product (isocyanurate type) (28182-81-2)
EC50 72h - Algae [1]	> 1000 mg/l Scenedesmus subspicatus
ErC50 algae	> 1000 mg/l Desmodesmus subspicatus
12.2. Persistence and degradability	

No additional information available



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12.3. Bioaccumulative potential			
hexamethylene-di-isocyanate (822-06-0)			
Partition coefficient n-octanol/water (Log Pow)	1.08 Source: ICSC		
4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'-di-isocyanate (5124-30-1)			
Bioconcentration factor (BCF REACH) 7.3 (calculated value)			
12.4. Mobility in soil			
Hexamethylene diisocyanate, oligomerisation	product (isocyanurate type) (28182-81-2)		
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	7.8		
hexamethylene-di-isocyanate (822-06-0)			
Mobility in soil	5 – 286 Source: ECHA		
12.5. Results of PBT and vPvB assessment			

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal consideration	ons
13.1. Waste treatment methods	
Waste treatment methods European List of Waste (LoW) code HP Code	 Dispose of contents/container in accordance with licensed collector's sorting instructions. 08 05 01* - waste isocyanates HP5 - "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration. HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure. HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skir irritation or damage to the eye. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	ΙΑΤΑ	ADN	RID
14.1. UN number				·
UN 2206				
14.2. UN proper shippin	g name			-
ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate)	ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate)	Isocyanates, toxic, n.o.s. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate)	ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate)	ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate)



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ADR	IMDG	ΙΑΤΑ	ADN	RID
Transport document descr	iption	I		
UN 2206 ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate), 6.1, III, (E)	UN 2206 ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate), 6.1, III	UN 2206 Isocyanates, toxic, n.o.s. (CONTAINS : 4,4'-methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate), 6.1, III	UN 2206 ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate), 6.1, III	UN 2206 ISOCYANATES, TOXIC, N.O.S. (CONTAINS : 4,4'- methylenedi(cyclohexyl isocyanate); dicyclohexylmethane-4,4'- di-isocyanate), 6.1, III
14.3. Transport hazard o	class(es)			
6.1	6.1	6.1	6.1	6.1
6	6	6	6	6
14.4. Packing group	I	I		
III	III	III	Ш	Ш
14.5. Environmental haz	ards	·		
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information	on available	1		
Overland transport Classification code (ADR) Special provisions (ADR) Limited quantities (ADR) Excepted quantities (ADR) Packing instructions (ADR) Mixed packing provisions (ADR) Portable tank and bulk contain Portable tank and bulk contain (ADR) Tank code (ADR) Tank special provisions (ADR) Vehicle for tank carriage Transport category (ADR) Special provisions for carriage and handling (ADR) Special provisions for carriage Hazard identification number Orange plates	: 5I : E1 : P0 PR) : MF ner instructions (ADR) : T7 ner special provisions : TP : L4I : TU : AT : 2 e - Packages (ADR) : V1: e - Loading, unloading : CV e - Operation (ADR) : S9	1, TP28 BH 15, TE19 2 13, CV28		
Tunnel restriction code (ADR) EAC code Transport by sea Special provisions (IMDG) Limited quantities (IMDG) Excepted quantities (IMDG) Packing instructions (IMDG)	: 2X : 22: : 5 L : E1	3, 274		



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IBC packing instructions (IMDG)
Tank instructions (IMDG)
Tank special provisions (IMDG)
EmS-No. (Fire)
EmS-No. (Spillage)
Stowage category (IMDG)
Stowage and handling (IMDG)
Properties and observations (IMDG)

IBC03
T7
TP1, TP13, TP28
F-A
S-A
E
SW1, SW2
Liquids with a pungent odour. Immiscible with water but react with it to form carbon dioxide. Toxic if swallowed, by skin contact or by inhalation. If under deck, with mechanical ventilation, six air changes per hour, except when carried in closed containers, when two air changes per hour are required. Irritating to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA) PCA Limited quantities (IATA) PCA limited quantity max net quantity (IATA) PCA packing instructions (IATA) PCA max net quantity (IATA) CAO packing instructions (IATA) CAO max net quantity (IATA) Special provisions (IATA) ERG code (IATA)	: E1 : Y642 : 2L : 655 : 60L : 663 : 220L : A3 : 6L
Inland waterway transport Classification code (ADN) Special provisions (ADN) Limited quantities (ADN) Excepted quantities (ADN) Equipment required (ADN) Ventilation (ADN) Number of blue cones/lights (ADN)	: T1 : 274, 551, 802 : 5 L : E1 : PP, EP, TOX, A : VE02 : 0
Rail transport Classification code (RID) Special provisions (RID) Limited quantities (RID) Excepted quantities (RID) Packing instructions (RID) Mixed packing provisions (RID) Portable tank and bulk container instructions (RID) Portable tank and bulk container special provisions	: T1 : 274, 551 : 5L : E1 : P001, IBC03, LP01, R001 : MP19 : T7 : TP1, TP28
 (RID) Tank codes for RID tanks (RID) Special provisions for RID tanks (RID) Transport category (RID) Special provisions for carriage – Packages (RID) Special provisions for carriage - Loading, unloading and handling (RID) Colis express (express parcels) (RID) Hazard identification number (RID) 	

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable



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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:		
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways	
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road	
ATE	Acute Toxicity Estimate	
BCF	Bioconcentration factor	
BLV	Biological limit value	
BOD	Biochemical oxygen demand (BOD)	
COD	Chemical oxygen demand (COD)	
DMEL	Derived Minimal Effect level	
DNEL	Derived-No Effect Level	
EC-No.	European Community number	
EC50	Median effective concentration	
EN	European Standard	
IARC	International Agency for Research on Cancer	
ΙΑΤΑ	International Air Transport Association	



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Abbreviations and acronyms:		
IMDG	International Maritime Dangerous Goods	
LC50	Median lethal concentration	
LD50	Median lethal dose	
LOAEL	Lowest Observed Adverse Effect Level	
NOAEC	No-Observed Adverse Effect Concentration	
NOAEL	No-Observed Adverse Effect Level	
NOEC	No-Observed Effect Concentration	
OECD	Organisation for Economic Co-operation and Development	
OEL	Occupational Exposure Limit	
PBT	Persistent Bioaccumulative Toxic	
PNEC	Predicted No-Effect Concentration	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail	
SDS	Safety Data Sheet	
STP	Sewage treatment plant	
ThOD	Theoretical oxygen demand (ThOD)	
TLM	Median Tolerance Limit	
VOC	Volatile Organic Compounds	
CAS-No.	Chemical Abstract Service number	
N.O.S.	Not Otherwise Specified	
vPvB	Very Persistent and Very Bioaccumulative	
ED	Endocrine disrupting properties	

Full text of H- and EUH-statements: Acute Tox. 2 Acute toxicity (inhalation:dust,mist) Category 2 (Inhalation:dust,mist) Acute Tox. 3 (Inhalation) Acute toxicity (inhal.), Category 3 Acute Tox. 3 Acute toxicity (inhalation:dust,mist) Category 3 (Inhalation:dust,mist) Acute Tox. 4 (Inhalation) Acute toxicity (inhal.), Category 4 Acute Tox. 4 (Oral) Acute toxicity (oral), Category 4 Eye Irrit. 2 Serious eye damage/eye irritation, Category 2 H302 Harmful if swallowed. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H330 Fatal if inhaled. Toxic if inhaled. H331



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Full text of H- and EUH-statements:

Resp. Sens. 1	Respiratory sensitisation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.