
1. Identification of substance / preparation and of the company

Trade name:	EasyCell75 Closed Cell PVC Foam
Use of preparation	Structural core for sandwich composites
Manufacturer	Easy Composites Ltd Unit 39, Park Hall Business Village, Stoke on Trent, Staffordshire, ST3 5XA. United Kingdom. Tel: +44 (0)1782 454499 sales@easycomposites.com

2. Composition / Information on ingredients

Ingredients	PVC , Aromatic polyureas,
Blowing agent	CO ₂ , N ₂
Further ingredients:	Residues of chemical blowing agent. Organic color pigments. Stabilizers.

3. Hazards identification

Non-hazardous.	EasyCell75 does not constitute any risk to public health if it is used correctly. Machining produces dust and fumes. The foam is highly resistive: it could be loaded electrically in particular after machining. It can produces electric sparks.
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4. First aid measures

Inhalation of processing fumes:	In case of physiological reaction due to long exposure to fumes: move victim to fresh air. If irritation persists use oxygen or artificial respiration, get medical assistance.
Inhalation of fumes in case of fire:	In case of physiological reaction due to long exposure to fumes: move victim to fresh air. If irritation persists use oxygen or artificial respiration, get medical assistance.
Skin contact:	Wash with water.
Eye contact:	Flush with water if irritation develops. If the irritation persists get medical assistance.
Ingestion:	No specific measures. Get medical assistance if any symptom develops.

5. Fire-fighting measures

Suitable extinguishing media: water spray, foam, CO₂, extinguishing powder.
Hazardous combustion products: CO, CO₂, HCl, HCN.
Special protective devices: use respiratory independent protection of recirculated air.

6. Accidental release measures

No special measures required

7. Handling and storage

Handling: Machining will create dust, local over-heating during machining can create fumes. Use ventilating system with suction and fresh air.
Storage: Stow indoor. Danger of electrostatic charges when stored in a very dry area.

8. Exposure control / personal protection

Exposure control: Use gloves, protective goggles and dust mask.
Use of dust and gas extraction equipment when sawing, milling, grinding and sanding. The workplace must be continuously supplied with fresh air.
While thermoforming a respiratory protection is recommended.
If the work place is not sufficiently ventilated the use of respiratory protection is compulsory in case of long exposure.

9. Physical and chemical properties

Physical state / form: Polymer foam sheet with visible cell structure.
Density: 30 - 400 kg/m³
Color: Different colors identify different densities.
Glass transition temperature: 65 to 80 °C ISO 537
Decomposition temperature: > 220 °C
Flash ignition temperature: > 380 °C
Solubility: Insoluble in water, sea water, acids, alkalis, aliphatic hydrocarbons
Soluble in Aromatic hydrocarbons, ketones, chlorinated hydrocarbons.

10. Stability and reactivity

General information: Stable under normal conditions.
Flammability class S: S4 (DIN 5510-2 ed 2009)
Conditions to avoid: Temperatures higher than 180 °C

11. Toxicological information

Toxicological tests: No data available.
Experience with man: Skin contact: no symptoms known;
Eye contact: dust may cause irritation;
Inhalation: dust and fumes may cause irritation of respiratory tracts; dizziness, nausea and headaches may occur if processing (sawing, grinding or thermoforming) is performed without sufficient ventilation and respiratory protection over several hours in poorly ventilated areas.
Ingestion: No symptom known.

12. Ecological information

Eco-toxicity: The total amount of heavy metals is less then 100 mg/kg [ppm].
Mobility: Not soluble in water, therefore effects on groundwater are unlikely.
Persistence and degradability: Biologically not degradable.

13. Disposal consideration

The product can be disposed together with domestic and industrial waste.
Refer to the local legislation.

14. Transport information

Railroad	RID	No restriction
Road	ADR	No restriction
Sea	IMDG Code	No restriction
Air	ICAO -TI/ATA - DGR	No restriction
	UN-Classification	Not required

15. Regulatory information

The product does not require marking and labeling according the European Directive 67/548/CEE.

16. Other information

The information herein are based on our present knowledge. They are not intended as any guarantee of specific properties. It is issued in respect of safety requirements and not to provide information on the quality of the product. Local and international legislation and normative are to be followed by the final user of the product. For an updated revision please refer to the contacts herein.