

EMP60 Epoxy Moulding Paste

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830
Revision date: 23/11/2022 Version: 14.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EMP60 Epoxy Moulding Paste

Product code: EMP60

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

GHS09

Signal word (CLP) :

Warning

Contains :

bis-[4-(2,3-epoxipropoxy)phenyl]propane

Hazard statements (CLP) :

H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands thoroughly after handling.
P280 - Wear eye protection, protective clothing, protective gloves.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P391 - Collect spillage.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	25 – 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
oxydipropyl dibenzoate	CAS-No.: 27138-31-4 EC-No.: 248-258-5 REACH-no: 01-2119529241-49	1 – 25	Aquatic Chronic 3, H412

Specific concentration limits:

Name	Product identifier	Specific concentration limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	(5 \leq C \leq 100) Eye Irrit. 2, H319 (5 \leq C \leq 100) Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Mechanically recover the product.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Paste.
Colour	: Grey.
Odour	: characteristic.

Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 0.8 – 0.84 g/cm ³ (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
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bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

oxydipropyl dibenzoate (27138-31-4)

LD50 oral rat	4673 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: other:
LC50 Inhalation - Rat	> 200 mg/l air Animal: rat, Remarks on results: other:

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

IARC group	3 - Not classifiable
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bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

Alchemix EP 4352

Viscosity, kinematic	Not applicable
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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.
Not rapidly degradable	

bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

NOEC (chronic)

0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

Partition coefficient n-octanol/water (Log Pow)

3.84 Source: HSDB

oxydipropyl dibenzoate (27138-31-4)

Partition coefficient n-octanol/water (Log Pow)

3.88

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods

HP Code

- : Dispose of contents/container in accordance with licensed collector's sorting instructions.
- : HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye.
- HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
- HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375	Special provision(s) applied : 375


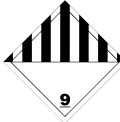
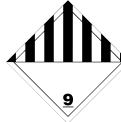
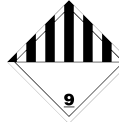
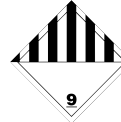
These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

14.1. UN number

UN 3077	UN 3077	UN 3077	UN 3077	UN 3077
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14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
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ADR	IMDG	IATA	ADN	RID
Transport document description				
UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III, (-)	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III, MARINE POLLUTANT	UN 3077 Environmentally hazardous substance, solid, n.o.s. (Epoxy resin), 9, III	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M7
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5kg
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P002, IBC08, LP02, R001
Special packing provisions (ADR)	: PP12, B3
Mixed packing provisions (ADR)	: MP10
Portable tank and bulk container instructions (ADR)	: T1, BK1, BK2, BK3
Portable tank and bulk container special provisions (ADR)	: TP33
Tank code (ADR)	: SGAV, LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V13
Special provisions for carriage - Bulk (ADR)	: VC1, VC2
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	: 
Tunnel restriction code (ADR)	: -
EAC code	: 2Z

Transport by sea

Special provisions (IMDG)	: 274, 335, 966, 967, 969
Limited quantities (IMDG)	: 5 kg
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP02, P002
Special packing provisions (IMDG)	: PP12

IBC packing instructions (IMDG)	: IBC08
IBC special provisions (IMDG)	: B3
Tank instructions (IMDG)	: BK1, BK2, BK3, T1
Tank special provisions (IMDG)	: TP33
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-F
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW23

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y956
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 956
PCA max net quantity (IATA)	: 400kg
CAO packing instructions (IATA)	: 956
CAO max net quantity (IATA)	: 400kg
Special provisions (IATA)	: A97, A158, A179, A197, A215
ERG code (IATA)	: 9L

Inland waterway transport

Classification code (ADN)	: M7
Special provisions (ADN)	: 274, 335, 375, 601
Limited quantities (ADN)	: 5 kg
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T* B**
Equipment required (ADN)	: PP, A***
Number of blue cones/lights (ADN)	: 0
Additional requirements/Remarks (ADN)	: * Only in the molten state. ** For carriage in bulk see also 7.1.4.1. *** Only in the case of transport in bulk.

Rail transport

Classification code (RID)	: M7
Special provisions (RID)	: 274, 335, 375, 601
Limited quantities (RID)	: 5kg
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P002, IBC08, LP02, R001
Special packing provisions (RID)	: PP12, B3
Mixed packing provisions (RID)	: MP10
Portable tank and bulk container instructions (RID)	: T1, BK1, BK2, BK3
Portable tank and bulk container special provisions (RID)	: TP33
Tank codes for RID tanks (RID)	: SGAV, LGBV
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W13
Special provisions for carriage – Bulk (RID)	: VC1, VC2
Special provisions for carriage - Loading, unloading and handling (RID)	: CW13, CW31
Colis express (express parcels) (RID)	: CE11
Hazard identification number (RID)	: 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association

Abbreviations and acronyms:

IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:

Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EMP60 Epoxy Moulding Paste Hardener

Product code: EMP60-B

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use
Use of the substance/mixture : Casting compound

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village, Stoke on Trent,
Staffordshire,
ST3 5XA.
United Kingdom.

Tel: +44 (0)1782 454499 -
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Acute toxicity (dermal), Category 4	H312
Skin corrosion/irritation, Category 1, Sub-Category 1B	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Acute Hazard, Category 1	H400
Hazardous to the aquatic environment – Chronic Hazard, Category 1	H410

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful in contact with skin. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Very toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

GHS09

Signal word (CLP) :

Danger

Contains :

3,6,9-triazaundecamethylenediamine; tetraethylenepentamine, amines, polyethylenepoly-; HEPA, 3,6,9,12-tetra-azatetradecamethylenediamine; pentactylenhexamine

Hazard statements (CLP)	<ul style="list-style-type: none"> : H302+H312 - Harmful if swallowed or in contact with skin. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	<ul style="list-style-type: none"> : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear eye protection, protective clothing, protective gloves. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3,6,9,12-tetra-azatetradecamethylenediamine; pentachthylenhexamine	CAS-No.: 4067-16-7 EC-No.: 223-775-9 EC Index-No.: 612-064-00-2 REACH-no.: 01-21194858-22	≥ 50	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
3,6,9-triazaundecamethylenediamine; tetraethylenepentamine	CAS-No.: 112-57-2 EC-No.: 203-986-2 EC Index-No.: 612-060-00-0	25 – 50	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Chronic 2, H411
amines, polyethylenepoly-; HEPA	CAS-No.: 68131-73-7 EC-No.: 268-626-9 EC Index-No.: 612-121-00-1	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment. Do not breathe dust/fume/gas/mist/vapours/spray.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Blue.
Odour	: No data available
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 0.98 – 1.02 g/cm ³ (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 150 – 250 mPa.s (25°C)
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Harmful in contact with skin.

Acute toxicity (inhalation) : Not classified

Hardener H4352

ATE CLP (oral)	815.809 mg/kg bodyweight
ATE CLP (dermal)	1116.128 mg/kg bodyweight

3,6,9-triazaundecamethylenediamine; tetraethylenepentamine (112-57-2)

LD50 oral rat	3990 mg/kg
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amines, polyethylenepoly-; HEPA (68131-73-7)

LD50 oral rat	500 – 2000 mg/kg
LD50 dermal rabbit	1100 – 2000 mg/kg

3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenhexamine (4067-16-7)

LD50 oral rat	1600 mg/kg Source: NLM;chemIDplus, TOMES;LOLI;
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Skin corrosion/irritation	: Causes severe skin burns.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Very toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Very toxic to aquatic life.
Hazardous to the aquatic environment, long-term (chronic)	: Very toxic to aquatic life with long lasting effects.
Not rapidly degradable	

3,6,9-triazaundecamethylenediamine; tetraethylenepentamine (112-57-2)

LC50 - Fish [1]	310 mg/l
EC50 - Crustacea [1]	24.1 mg/l Daphnia magna (Water flea)

3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenhexamine (4067-16-7)

LC50 - Fish [1]	310 mg/l
EC50 - Crustacea [1]	24.1 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	2.1 mg/l

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

3,6,9-triazaundecamethylenediamine; tetraethylenepentamine (112-57-2)

Partition coefficient n-octanol/water (Log Pow)	-3.16
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3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine (4067-16-7)

Partition coefficient n-octanol/water (Log Pow) -3.67 Source: EPISUITE

12.4. Mobility in soil

3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine (4067-16-7)

Mobility in soil 0.04756

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations






13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
HP Code : HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure.
HP8 - "Corrosive:" waste which on application can cause skin corrosion.
HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

SECTION 14: Transport information


In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
14.2. UN proper shipping name				
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine)	Polyamines, liquid, corrosive, n.o.s. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine)
Transport document description				
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine), 8, II, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 2735 Polyamines, liquid, corrosive, n.o.s. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : 3,6,9,12-tetra-azatetradecamethylenediamine; pentacthylenehexamine), 8, II, ENVIRONMENTALLY HAZARDOUS

ADR	IMDG	IATA	ADN	RID
14.3. Transport hazard class(es)				
8	8	8	8	8
				
14.4. Packing group				
II	II	II	II	II
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: C7
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11
Portable tank and bulk container special provisions (ADR)	: TP1, TP27
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 2
Hazard identification number (Kemler No.)	: 80
Orange plates	: 

Tunnel restriction code (ADR)	: E
EAC code	: 2X

Transport by sea

Special provisions (IMDG)	: 274
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP1, TP27
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

Air transport

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

Inland waterway transport

Classification code (ADN)	: C7
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

Rail transport

Classification code (RID)	: C7
Special provisions (RID)	: 274
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T11
Portable tank and bulk container special provisions (RID)	: TP1, TP27
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant

Abbreviations and acronyms:

ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.