

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Revision date:  
01/02/2023 Version: 9.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : EMP160 High Temperature Epoxy Moulding Paste  
Product code : EMP160-A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Use of the substance/mixture : Casting compound

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd  
Unit 39, Park Hall Business Village, Stoke on Trent,  
Staffordshire,  
ST3 5XA.  
United Kingdom.

Tel: +44 (0)1782 454499 -  
sales@easycomposites.com

#### 1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Germ cell mutagenicity, Category 2	H341
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411
Full text of H- and EUH-statements: see section 16	

##### Adverse physicochemical, human health and environmental effects

Suspected of causing genetic defects. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

GHS08

GHS09

Signal word (CLP) :

Danger

Contains :

bis-[4-(2,3-epoxypropoxy)phenyl]propane; TGMDA, multifunctional epoxide; N,N-Diglycidyl aniline; 1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether

Hazard statements (CLP) :

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Precautionary statements (CLP)	H318 - Causes serious eye damage. H341 - Suspected of causing genetic defects. H411 - Toxic to aquatic life with long lasting effects. : P201 - Obtain special instructions before use. P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear protective gloves, protective clothing, eye protection. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.
--------------------------------	--

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
TGMDA, multifunctional epoxide	CAS-No.: 28768-32-3 EC-No.: 249-204-3 REACH-no: 01-2119472303-45	1 – 25	Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether	CAS-No.: 2425-79-8 EC-No.: 219-371-7 EC Index-No.: 603-072-00-7 REACH-no: 01-2119494060-45	1 – 25	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412
N,N-Diglycidyl aniline	CAS-No.: 2095-06-9 EC-No.: 218-259-5 REACH-no: 01-2120782027-53	1 – 25	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Muta. 2, H341

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	( 5 $\leq$ C $\leq$ 100) Eye Irrit. 2, H319 ( 5 $\leq$ C $\leq$ 100) Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam.
------------------------------	----------------------------------

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

#### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
--------------------------------	--

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray.
----------------------	--

##### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
----------------------	---

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Mechanically recover the product. Notify authorities if product enters sewers or public waters.
Other information	: Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing dust/fume/gas/mist/vapours/spray.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure good ventilation of the work station.

##### 8.2.2. Personal protection equipment

###### Personal protective equipment symbol(s):



###### 8.2.2.1. Eye and face protection

###### Eye protection:

Safety glasses

###### 8.2.2.2. Skin protection

###### Skin and body protection:

Wear suitable protective clothing

###### Hand protection:

Protective gloves

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 8.2.2.3. Respiratory protection

#### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Grey.
Odour	: characteristic.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: No data available
Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 1.2 – 1.3 g/cm <sup>3</sup> (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: Not applicable

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### bis-[4-(2,3-epoxypropoxy)phenyl]propane (1675-54-3)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

#### TGMDA, multifunctional epoxide (28768-32-3)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 oral	> 5000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 3000 mg/kg bodyweight Animal: rabbit

#### N,N-Diglycidyl aniline (2095-06-9)

LD50 oral rat	1620 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:

#### 1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)

LD50 oral rat	1163 mg/kg
LD50 dermal rat	> 2150 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LD50 dermal rabbit	> 2150 mg/kg

Skin corrosion/irritation : Causes skin irritation.

#### TGMDA, multifunctional epoxide (28768-32-3)

pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L
----	---

Serious eye damage/irritation : Causes serious eye damage.

#### TGMDA, multifunctional epoxide (28768-32-3)

pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L
----	---

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Suspected of causing genetic defects.

Carcinogenicity : Not classified

#### bis-[4-(2,3-epoxypropoxy)phenyl]propane (1675-54-3)

IARC group	3 - Not classifiable
------------	----------------------

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

<b>bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)</b>	
NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other., Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other., Remarks on results: other:

Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified

<b>1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)</b>	
LOAEL (oral, rat, 90 days)	200 mg/kg bodyweight/day

Aspiration hazard : Not classified

<b>Alchemix EP 4350</b>	
Viscosity, kinematic	Not applicable

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.  
Not rapidly degradable

<b>bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)</b>	
LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

<b>TGMDA, multifunctional epoxide (28768-32-3)</b>	
LC50 - Fish [1]	2.454 mg/l Source: Ecological Structure Activity Relationships
EC50 - Crustacea [1]	14.682 mg/l Daphnia magna (Water flea)
EC50 96h - Algae [1]	38.234 mg/l Source: Ecological Structure Activity Relationships

<b>1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)</b>	
LC50 - Fish [1]	19.8 mg/l
EC50 - Crustacea [1]	22 mg/l Source: National Institute of Technology and Evaluation
EC50 72h - Algae [1]	> 93 mg/l Source: National Institute of Technology and Evaluation

### 12.2. Persistence and degradability

No additional information available

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 12.3. Bioaccumulative potential

#### bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

Partition coefficient n-octanol/water (Log Pow)	2.918 – 3.566 (25°C, pH 7.1)
Partition coefficient n-octanol/water (Log Kow)	≥ 2.821

#### TGMDA, multifunctional epoxide (28768-32-3)

Partition coefficient n-octanol/water (Log Pow)	2.12
---	------

#### 1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)

Partition coefficient n-octanol/water (Log Pow)	-0.269 (25°C)
---	---------------

### 12.4. Mobility in soil

#### TGMDA, multifunctional epoxide (28768-32-3)

Mobility in soil	67.88 Source: EPI Suite
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.53

#### 1,4-bis(2,3 epoxypropoxy)butane; butanedioldiglycidyl ether (2425-79-8)

Mobility in soil	0.48 Source: Quantitative Structure Activity Relation
------------------	---

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods  
HP Code

- : Dispose of contents/container in accordance with licensed collector's sorting instructions.
- : HP3 - "Flammable:"
  - flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C;
  - flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air;
  - flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction;
  - flammable gaseous waste: gaseous waste which is flammable in air at 20 °C and a standard pressure of 101.3 kPa;
  - water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities;
  - other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste.
- HP11 - "Mutagenic:" waste which may cause a mutation, that is a permanent change in the amount or structure of the genetic material in a cell.
- HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
- HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

## SECTION 14: Transport information

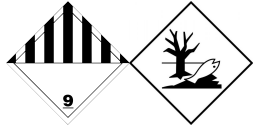


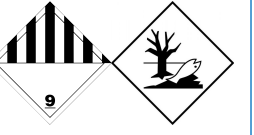
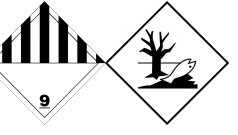
In accordance with ADR / IMDG / IATA / ADN / RID



# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

ADR	IMDG	IATA	ADN	RID
Special provision(s) applied : 375	Special provision(s) applied : 969	Special provision(s) applied : A197	Special provision(s) applied : 375	Special provision(s) applied : 375
These substances when carried in single or combination packagings containing a net quantity per single or inner packaging of 5 l or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids, are not subject to any other provisions of ADR provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.				
<b>14.1. UN number</b>				
UN 3077	UN 3077	UN 3077	UN 3077	UN 3077
<b>14.2. UN proper shipping name</b>				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
<b>Transport document description</b>				
UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III, (-)	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III, MARINE POLLUTANT	UN 3077 Environmentally hazardous substance, solid, n.o.s. (Epoxy resin), 9, III	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III	UN 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin), 9, III
<b>14.3. Transport hazard class(es)</b>				
9	9	9	9	9
				
<b>14.4. Packing group</b>				
III	III	III	III	III
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: M7
Special provisions (ADR)	: 274, 335, 375, 601
Limited quantities (ADR)	: 5kg
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P002, IBC08, LP02, R001
Special packing provisions (ADR)	: PP12, B3
Mixed packing provisions (ADR)	: MP10
Portable tank and bulk container instructions (ADR)	: T1, BK1, BK2, BK3
Portable tank and bulk container special provisions (ADR)	: TP33
Tank code (ADR)	: SGAV, LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V13
Special provisions for carriage - Bulk (ADR)	: VC1, VC2

# EMP160 High Temp Epoxy Moulding Paste

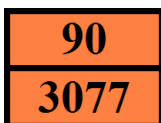
## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Special provisions for carriage - Loading, unloading and handling (ADR) : CV13

Hazard identification number (Kemler No.) : 90

Orange plates :



Tunnel restriction code (ADR) : -

EAC code : 2Z

### Transport by sea

Special provisions (IMDG) : 274, 335, 966, 967, 969

Limited quantities (IMDG) : 5 kg

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP02, P002

Special packing provisions (IMDG) : PP12

IBC packing instructions (IMDG) : IBC08

IBC special provisions (IMDG) : B3

Tank instructions (IMDG) : BK1, BK2, BK3, T1

Tank special provisions (IMDG) : TP33

EmS-No. (Fire) : F-A

EmS-No. (Spillage) : S-F

Stowage category (IMDG) : A

Stowage and handling (IMDG) : SW23

### Air transport

PCA Excepted quantities (IATA) : E1

PCA Limited quantities (IATA) : Y956

PCA limited quantity max net quantity (IATA) : 30kgG

PCA packing instructions (IATA) : 956

PCA max net quantity (IATA) : 400kg

CAO packing instructions (IATA) : 956

CAO max net quantity (IATA) : 400kg

Special provisions (IATA) : A97, A158, A179, A197, A215

ERG code (IATA) : 9L

### Inland waterway transport

Classification code (ADN) : M7

Special provisions (ADN) : 274, 335, 375, 601

Limited quantities (ADN) : 5 kg

Excepted quantities (ADN) : E1

Carriage permitted (ADN) : T\* B\*\*

Equipment required (ADN) : PP, A\*\*\*

Number of blue cones/lights (ADN) : 0

Additional requirements/Remarks (ADN) : \* Only in the molten state. \*\* For carriage in bulk see also 7.1.4.1. \*\*\* Only in the case of transport in bulk.

### Rail transport

Classification code (RID) : M7

Special provisions (RID) : 274, 335, 375, 601

Limited quantities (RID) : 5kg

Excepted quantities (RID) : E1

Packing instructions (RID) : P002, IBC08, LP02, R001

Special packing provisions (RID) : PP12, B3

Mixed packing provisions (RID) : MP10

Portable tank and bulk container instructions (RID) : T1, BK1, BK2, BK3

Portable tank and bulk container special provisions (RID) : TP33

Tank codes for RID tanks (RID) : SGAV, LGBV

Transport category (RID) : 3

Special provisions for carriage – Packages (RID) : W13

Special provisions for carriage – Bulk (RID) : VC1, VC2

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Special provisions for carriage - Loading, unloading and handling (RID) : CW13, CW31  
Colis express (express parcels) (RID) : CE11  
Hazard identification number (RID) : 90

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

##### Explosives Precursors Regulation (2019/1148)

Contains substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)  
Please see [https://ec.europa.eu/home-affairs/system/files/2021-11/list\\_of\\_competent\\_authorities\\_and\\_national\\_contact\\_points\\_en.pdf](https://ec.europa.eu/home-affairs/system/files/2021-11/list_of_competent_authorities_and_national_contact_points_en.pdf)

##### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Abbreviations and acronyms:	
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.

# EMP160 High Temp Epoxy Moulding Paste

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full text of H- and EUH-statements:	
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H341	Suspected of causing genetic defects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Muta. 2	Germ cell mutagenicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : EMP160 High Temperature Epoxy Moulding Paste Hardener  
Product code : EMP160-B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Use of the substance/mixture : Casting compound

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd  
Unit 39, Park Hall Business Village, Stoke on Trent,  
Staffordshire,  
ST3 5XA.  
United Kingdom.

Tel: +44 (0)1782 454499 -  
sales@easycomposites.com

#### 1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Acute toxicity (inhalation:dust,mist) Category 4	H332
Skin corrosion/irritation, Category 1, Sub-Category 1B	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412
Full text of H- and EUH-statements: see section 16	

##### Adverse physicochemical, human health and environmental effects

Harmful if inhaled. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

Signal word (CLP) :

Danger

Contains :

m-phenylenebis(methylamine); 3-aminomethyl-3,5,5-trimethylcyclohexylamine; Styrenated phenol

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Hazard statements (CLP)	: H302+H332 - Harmful if swallowed or if inhaled. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P264 - Wash hands thoroughly after handling. P280 - Wear protective gloves, protective clothing, eye protection. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label).

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
m-phenylenebis(methylamine)	CAS-No.: 1477-55-0 EC-No.: 216-032-5 REACH-no: 01-2119480150-50	25 – 50	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Corr. 1, H314 Skin Sens. 1, H317 Aquatic Chronic 3, H412
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687-32	25 – 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412
Styrenated phenol	CAS-No.: 61788-44-1 EC-No.: 262-975-0 REACH-no: 01-2119980970-27	1 – 25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411

### Specific concentration limits:

Name	Product identifier	Specific concentration limits
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687-32	( 0.001 $\leq$ C $\leq$ 100) Skin Sens. 1A, H317

Full text of H- and EUH-statements: see section 16

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

#### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
------------------------------	--

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

#### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
--------------------------------	--

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.
----------------------	---

##### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
----------------------	---

#### 6.2. Environmental precautions

Avoid release to the environment.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.



# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure good ventilation of the work station.

##### 8.2.2. Personal protection equipment

###### Personal protective equipment symbol(s):



###### 8.2.2.1. Eye and face protection

###### Eye protection:

Safety glasses

###### 8.2.2.2. Skin protection

###### Skin and body protection:

Wear suitable protective clothing

###### Hand protection:

Protective gloves

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 8.2.2.3. Respiratory protection

#### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: amber.
Odour	: Amine-like.
Odour threshold	: No data available
pH	: No data available
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20°C	: No data available
Relative density	: No data available
Density	: 0.95 – 1 g/cm <sup>3</sup> (25°C)
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 10 – 20 mPa.s (25°C)
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Harmful if inhaled.

#### Hardener H4350

ATE CLP (oral)	1028.894 mg/kg bodyweight
ATE CLP (dust,mist)	2.821 mg/l/4h

#### m-phenylenebis(methylamine) (1477-55-0)

LD50 oral rat	930 mg/kg Source: ECHA
LD50 oral	1180 mg/kg LD50 oral mouse
LD50 dermal rat	> 3100 mg/kg bodyweight Animal: rat, Remarks on results: other:
LD50 dermal rabbit	> 3100 mg/kg Source: ECHA
LC50 Inhalation - Rat (Dust/Mist)	1.34 mg/l/4h

#### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LD50 oral rat	1030 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LD50 dermal rabbit	> 1840 mg/kg

#### Styrenated phenol (61788-44-1)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method), Remarks on results: other:
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

Skin corrosion/irritation : Causes severe skin burns.

#### Styrenated phenol (61788-44-1)

pH	6.85 Temp.: 30 °C Concentration: 1 vol% Remarks on result: 'other:'
----	---

Serious eye damage/irritation : Causes serious eye damage.

#### Styrenated phenol (61788-44-1)

pH	6.85 Temp.: 30 °C Concentration: 1 vol% Remarks on result: 'other:'
----	---

Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified  
Reproductive toxicity : Not classified  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
LOAEL (oral, rat, 90 days)	160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

<b>Styrenated phenol (61788-44-1)</b>	
LOAEL (oral, rat, 90 days)	337 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test), Remarks on results: other:
NOAEL (dermal, rat/rabbit, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study)

Aspiration hazard : Not classified

<b>m-phenylenebis(methylamine) (1477-55-0)</b>	
Viscosity, kinematic	3.82 mm <sup>2</sup> /s (40°C)

<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
Viscosity, kinematic	19 mm <sup>2</sup> /s Temp.: 'other:' Parameter: 'kinematic viscosity (in mm <sup>2</sup> /s)'

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Harmful to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Harmful to aquatic life with long lasting effects.  
Not rapidly degradable

<b>m-phenylenebis(methylamine) (1477-55-0)</b>	
LC50 - Fish [1]	87.6 mg/l Test organisms (species): Oryzias latipes
EC50 - Crustacea [1]	15.2 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	20.3 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	33.3 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	33.3 mg/l Source: EHCA
LOEC (chronic)	15 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	4.7 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
LC50 - Fish [1]	110 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	17.4 mg/l
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### Styrenated phenol (61788-44-1)

EC50 - Crustacea [1]	4.6 mg/l
EC50 72h - Algae [1]	3.14 mg/l Scenedesmus subspicatus
NOEC (chronic)	0.115 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic crustacea	0.115 mg/l Daphnia magna (Water flea)

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

#### m-phenylenebis(methylamine) (1477-55-0)

Partition coefficient n-octanol/water (Log Pow)	0.18
Partition coefficient n-octanol/water (Log Kow)	0.18 (25°C)

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
HP Code	: HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure. HP8 - "Corrosive:" waste which on application can cause skin corrosion. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

## SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number</b>				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
<b>14.2. UN proper shipping name</b>				
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) )	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) )	Amines, liquid, corrosive, n.o.s. (CONTAINS : m-phenylenebis(methylamine) )	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) )	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) )

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

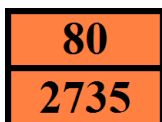
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

ADR	IMDG	IATA	ADN	RID
<b>Transport document description</b>				
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) ), 8, II, (E)	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) ), 8, II	UN 2735 Amines, liquid, corrosive, n.o.s. (CONTAINS : m-phenylenebis(methylamine) ), 8, II	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) ), 8, II	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS : m-phenylenebis(methylamine) ), 8, II
<b>14.3. Transport hazard class(es)</b>				
8	8	8	8	8
				
<b>14.4. Packing group</b>				
II	II	II	II	II
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: C7
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11
Portable tank and bulk container special provisions (ADR)	: TP1, TP27
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 2
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
EAC code	: 2X

#### Transport by sea

Special provisions (IMDG)	: 274
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP1, TP27
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Properties and observations (IMDG) : Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

### Air transport

PCA Excepted quantities (IATA) : E2  
PCA Limited quantities (IATA) : Y840  
PCA limited quantity max net quantity (IATA) : 0.5L  
PCA packing instructions (IATA) : 851  
PCA max net quantity (IATA) : 1L  
CAO packing instructions (IATA) : 855  
CAO max net quantity (IATA) : 30L  
Special provisions (IATA) : A3, A803  
ERG code (IATA) : 8L

### Inland waterway transport

Classification code (ADN) : C7  
Special provisions (ADN) : 274  
Limited quantities (ADN) : 1 L  
Excepted quantities (ADN) : E2  
Carriage permitted (ADN) : T  
Equipment required (ADN) : PP, EP  
Number of blue cones/lights (ADN) : 0

### Rail transport

Classification code (RID) : C7  
Special provisions (RID) : 274  
Limited quantities (RID) : 1L  
Excepted quantities (RID) : E2  
Packing instructions (RID) : P001, IBC02  
Mixed packing provisions (RID) : MP15  
Portable tank and bulk container instructions (RID) : T11  
Portable tank and bulk container special provisions (RID) : TP1, TP27  
Tank codes for RID tanks (RID) : L4BN  
Transport category (RID) : 2  
Colis express (express parcels) (RID) : CE6  
Hazard identification number (RID) : 80

## 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

### 15.1.2. National regulations

No additional information available

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration



# EMP160 High Temp Epoxy Moulding Paste Hardener

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Abbreviations and acronyms:	
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.